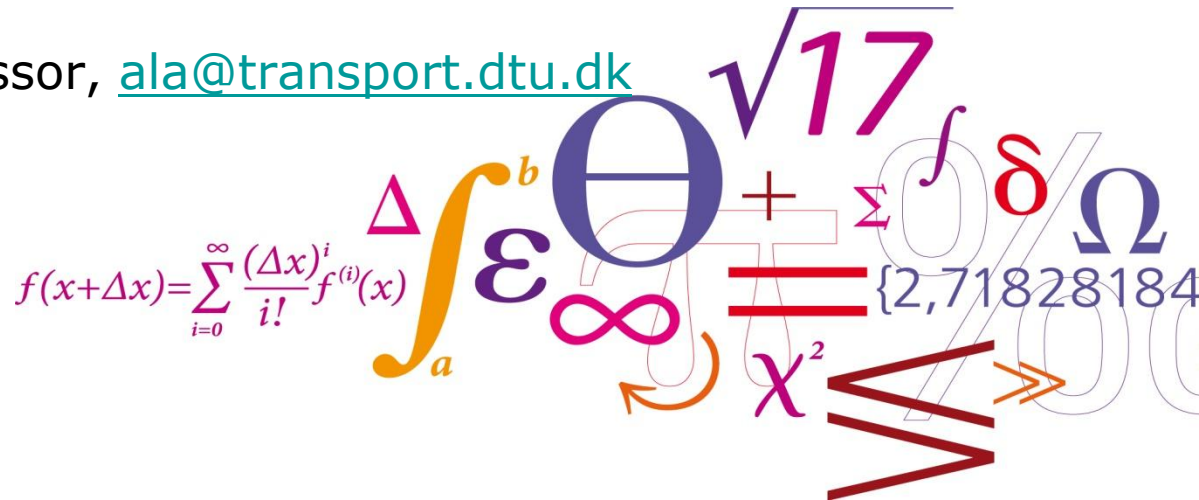


# Strategic and Operational Planning Problems in CityLogistics

Sustainable CityLogistics Conference

Copenhagen Business School, November 30th, 2010

Allan Larsen, Associate Professor, [ala@transport.dtu.dk](mailto:ala@transport.dtu.dk)



# Agenda

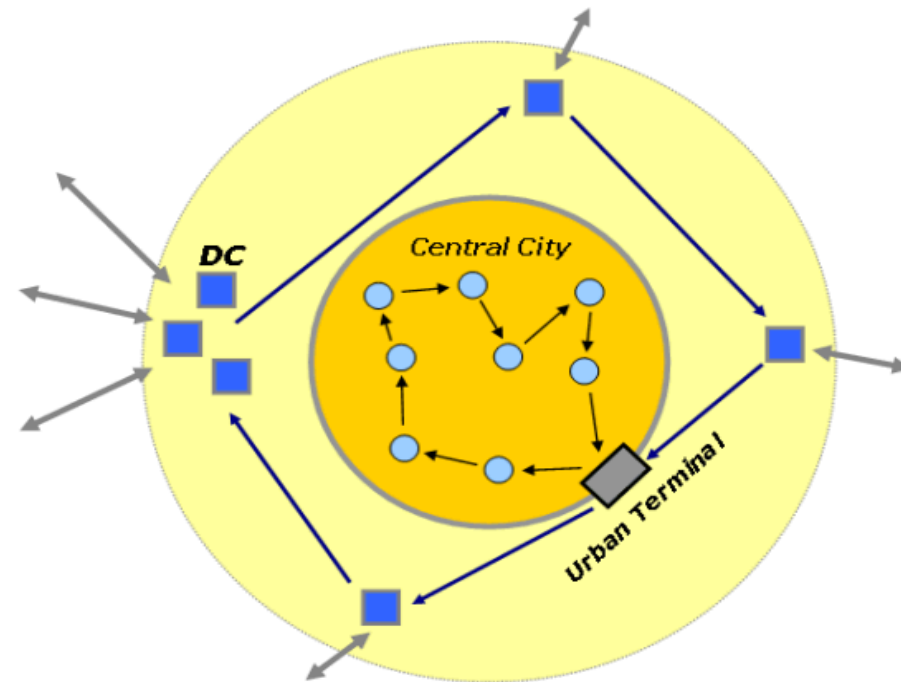
- Definition of the CityLogistics
  - Seen from a transport optimisation point of view
- Planning and optimisation problems
  - Strategic, tactical, operational and real-time levels
- A closer look at the cross-docking sub-problem
- Simulation of real-time operations in CityLogistics
- Closing and questions

# DTU Transport

- The Department of Transport, DTU
  - Research, teaching, public sector consulting and innovation within traffic, transport and logistics
  - Approx. 80 employees
  - Organisation:
    - Transport Modelling
    - Decision Modelling
    - Transport Economy
    - Traffic Safety
    - ModelCenter
    - Logistics and Intelligent Transport Systems

# CityLogistics (CL) – What?

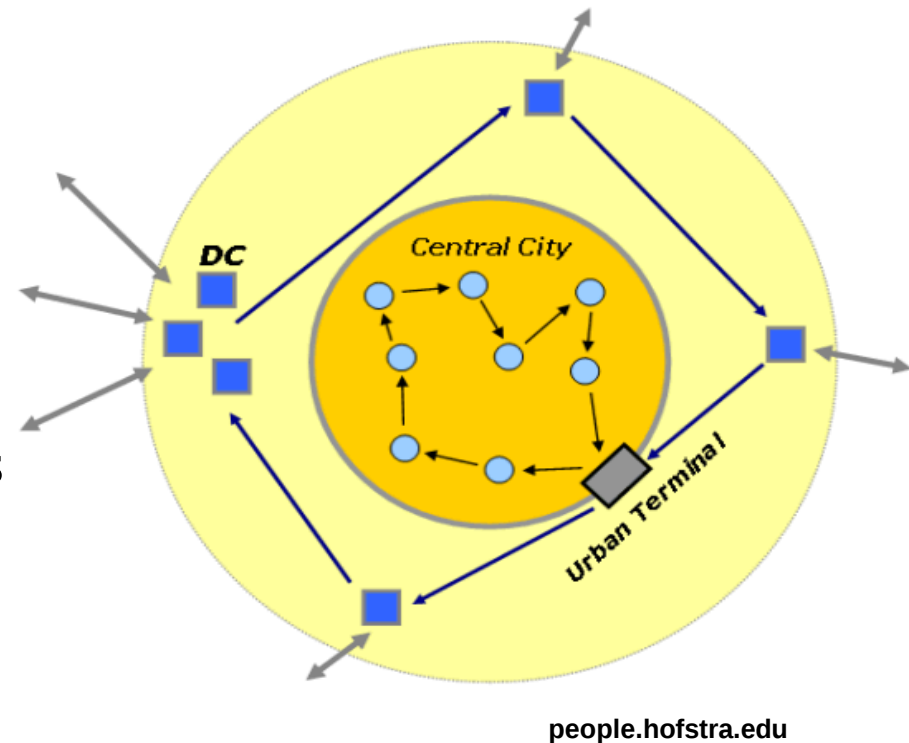
- Basic idea:
  - Consolidation of goods between the senders, operators and customers
- The challenge:
  - Integration of stake holders' requirements so that a fully efficient and agile logistics system is created



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# CityLogistics (CL) – Why?

- Goals:
  - Reducing congestion – improving mobility
  - Reducing emissions, local pollution, noise
    - Contributing to the CO2-reduction goals
  - Improving urban life conditions
- ALSO:
  - Avoiding punishing activities in the city centres
    - “The empty city centres”



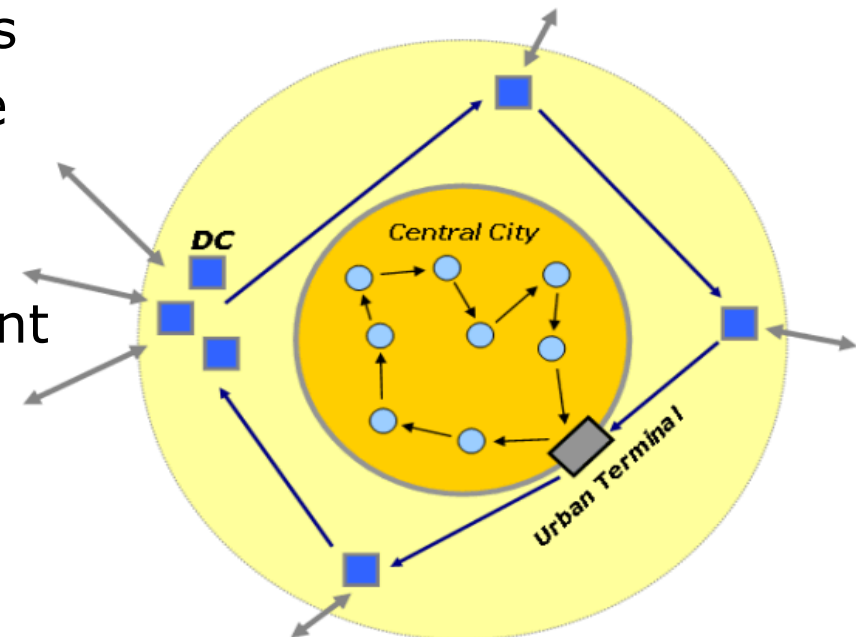
# Drivers for CityLogistics (CL) – How?

- **Through regulation**

- Challenges with competition issues
- Conflicts with EU law on free trade access

- **Through motivation/incentives**

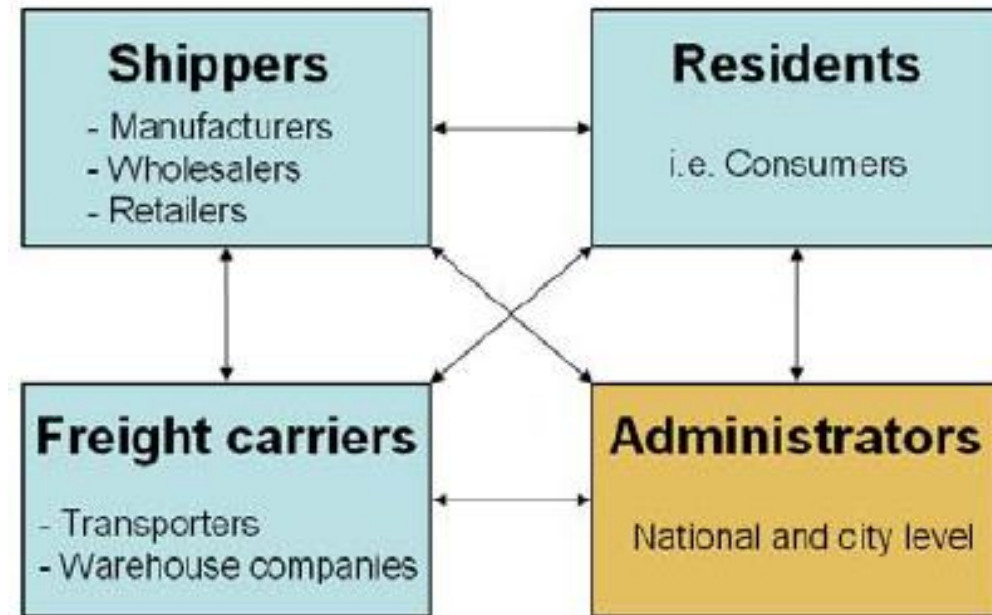
- Indirectly via for instance intelligent road charging schemes
- Value-added services
  - Handling of waste etc. (including return logistics)
  - Operators moves the goods directly into the shops ("the last 3 steps")



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# CL – Advantages and Disadvantages? (I)

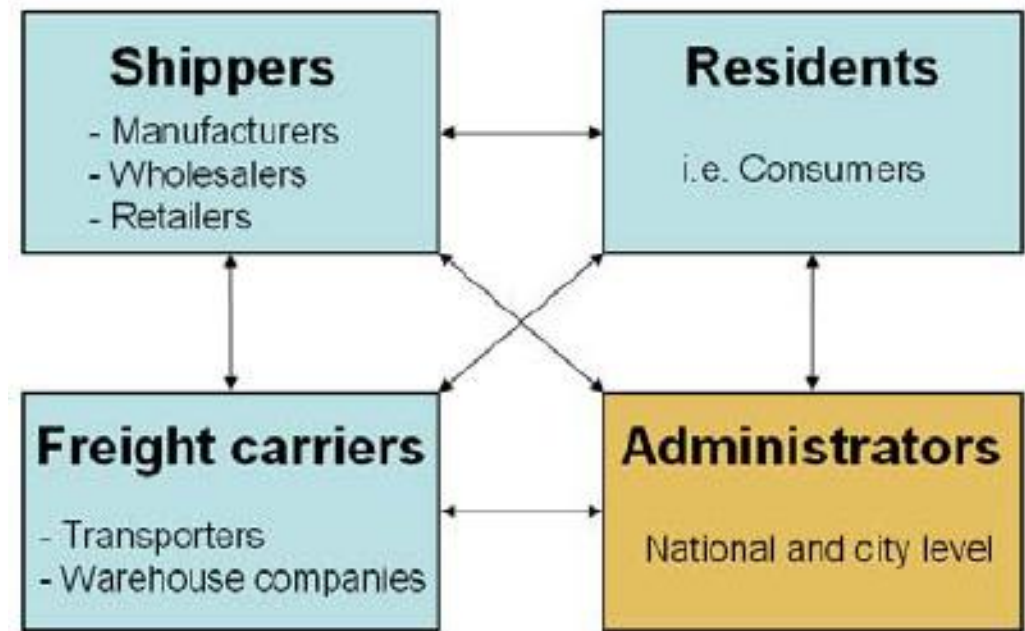
- Socio-economic interests versus interests of private companies
- Politicians, municipalities/regions, authorities, interests organisations etc.
  - Goal: minimising the transport impacts in the cities
- Retailers, shippers/producers, carriers and the customers (residents)
  - (Understandable) reluctance against bringing in an extra step in the distribution/supply chain



*Figure: Taniguchi et al. 2008*

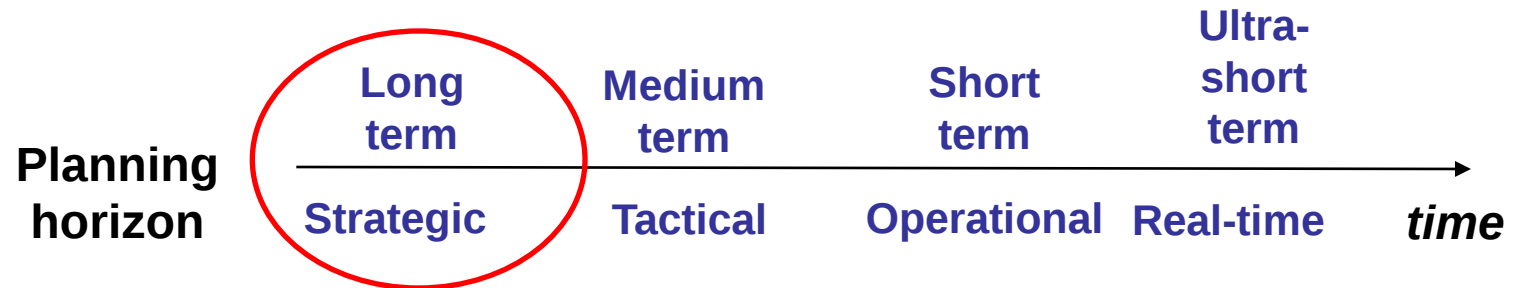
## CL – Advantages and Disadvantages? (II)

- Important not only to analyse what the societal gains are of implementing a CL concept
- Detailed studies of advantages and disadvantages for each stake holder
- **NEEDED:** Simulation studies of a large-scale CL system with realistic data/components in each step of the supply chain



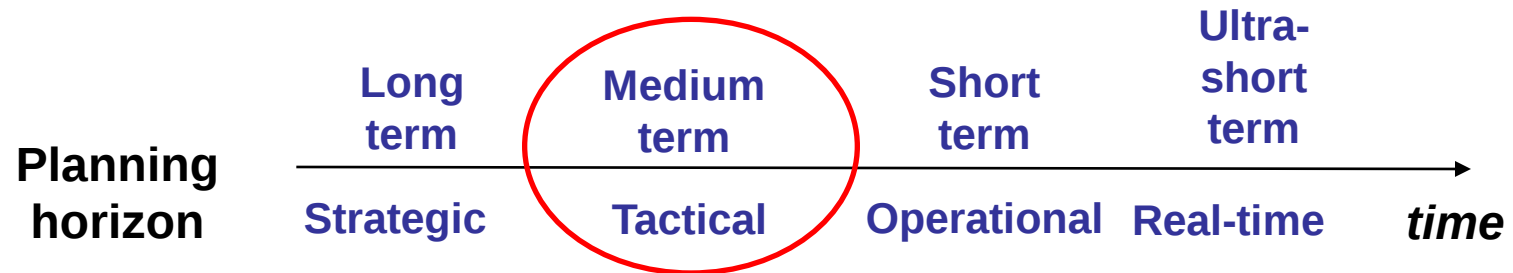
*Figure: Taniguchi et al. 2008*

# CL – The strategic planning level



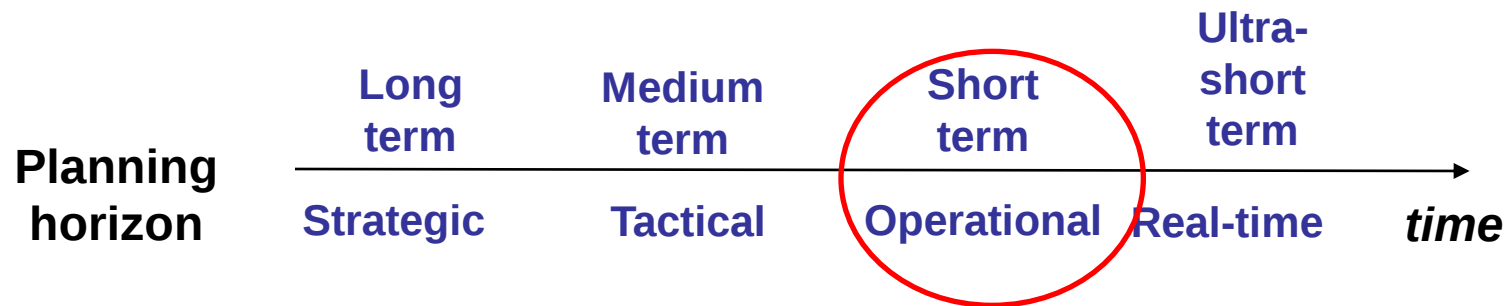
- The high-level design of the CL-system
- Analyses of possible locations of the distribution centres
- Only high-level forecasts of expected order mass
  - Modeling of service networks (aggregated level)

## CL – The tactical planning level



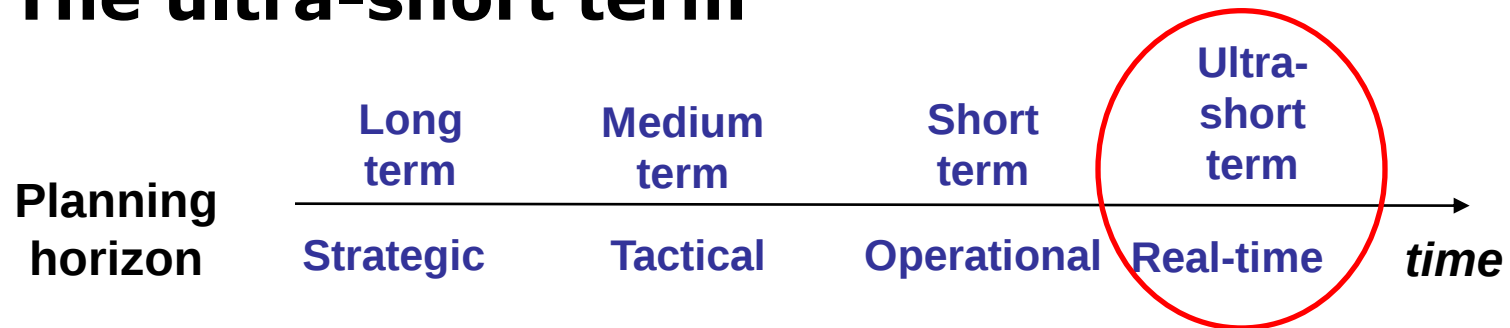
- High-quality and detailed forecasts of the order mass
- Design of the service network (timetables/schedules)
  - Fix routes for the route planning
  - High-level planning in the terminals

# CL – The operational level



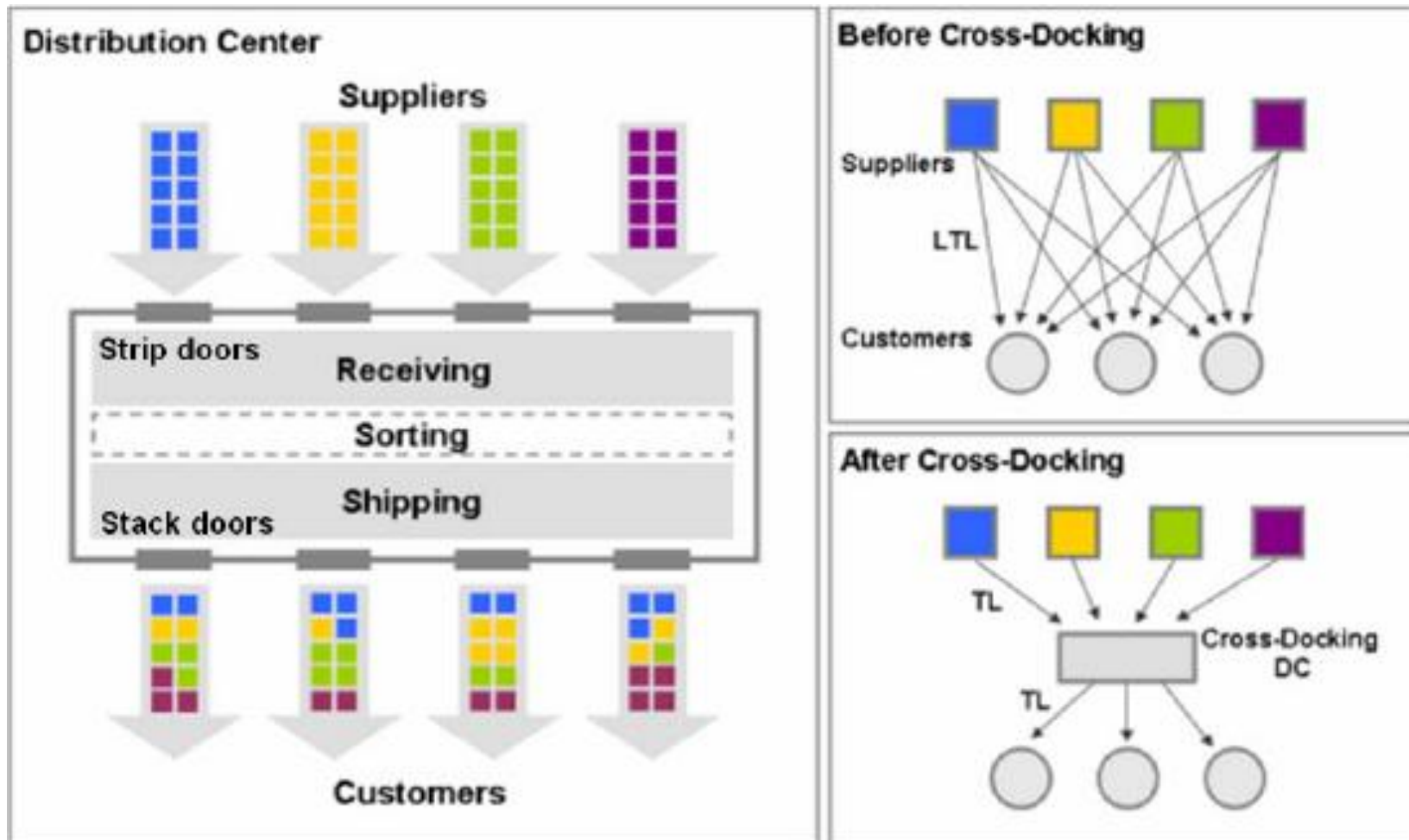
- Specific orders now given (changes may still occur)
- Detailed plans:
  - Routes for the vehicles (and the goods booked)
  - Schedules for drivers and terminal crew, etc.

## CL – The ultra-short term



- Control and dynamic updates of route plans, crew schedules in terminals etc.
- Updates from the infrastructure can trigger re-planning processes
  - Examples:
    - Reduced speed in certain road segments due to congestion, bad weather etc.
    - Complete close-down of road segments due to accidents (or similar)
    - And so on (Murphy's law)

# Cross-docking – a central component in CL



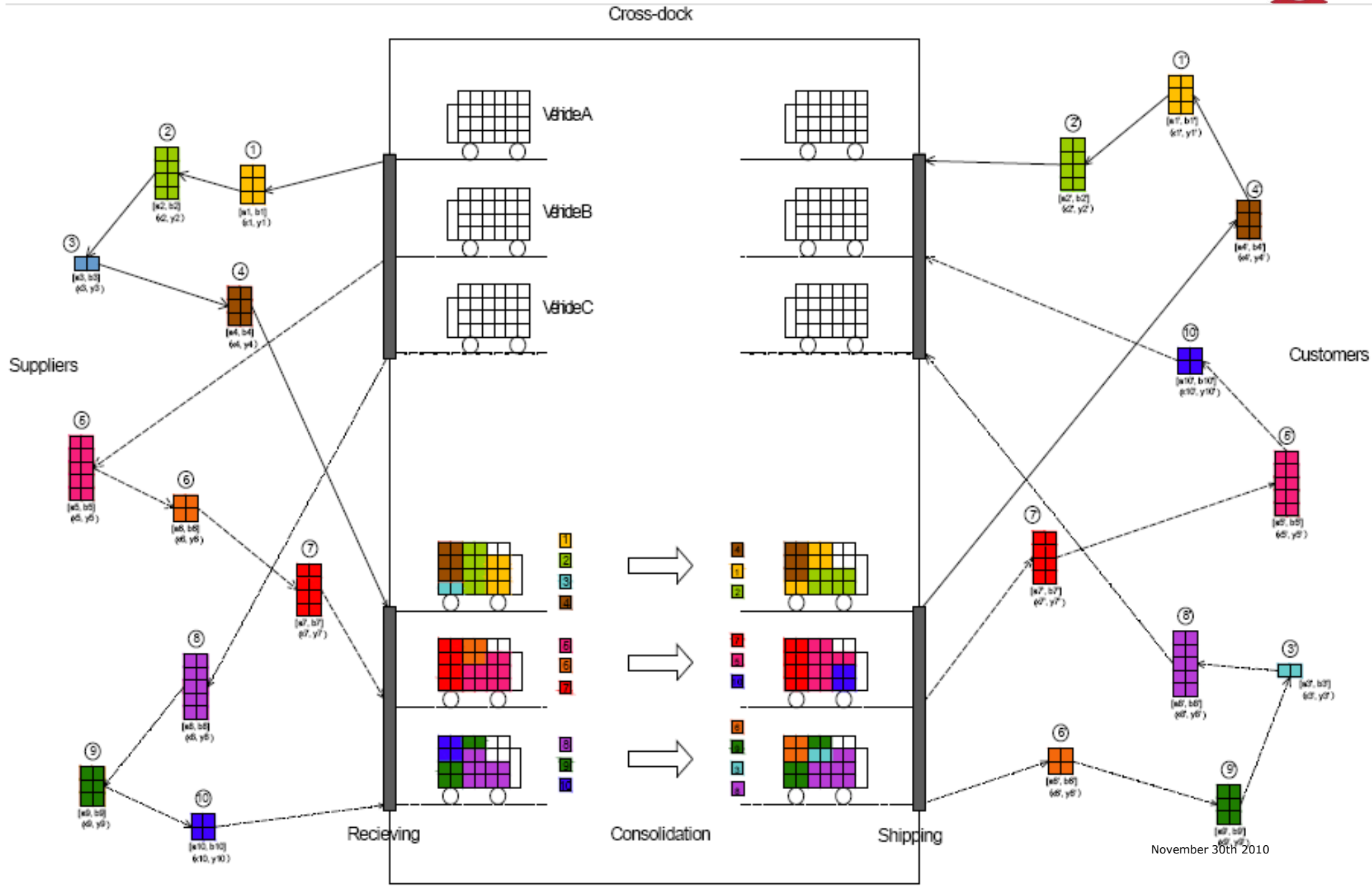
## Cross-docking – Challenges

- Longer cycles for the goods
  - Goods via the CD terminal
- Manning and operating the CD terminal
  - Labour costs → not all operations can be automatised
- Complex coordination of in- and outgoing goods
- Producers/operators: Reluctancy against “sharing” a CD with competing companies

# Cross-docking and transport optimisation

- Relatively new topic within the transport optimisation community (only few research papers)
- The CD-concept has been known in more than 20 years
- Examples of research within the CD-problem domain:
  - Physical lay-out of a CD
  - Location analyses
  - Gate (dock allocations) – assigning doors to the trucks
  - Route planning for the in- and out-going trucks

# Route planning and Cross-docking



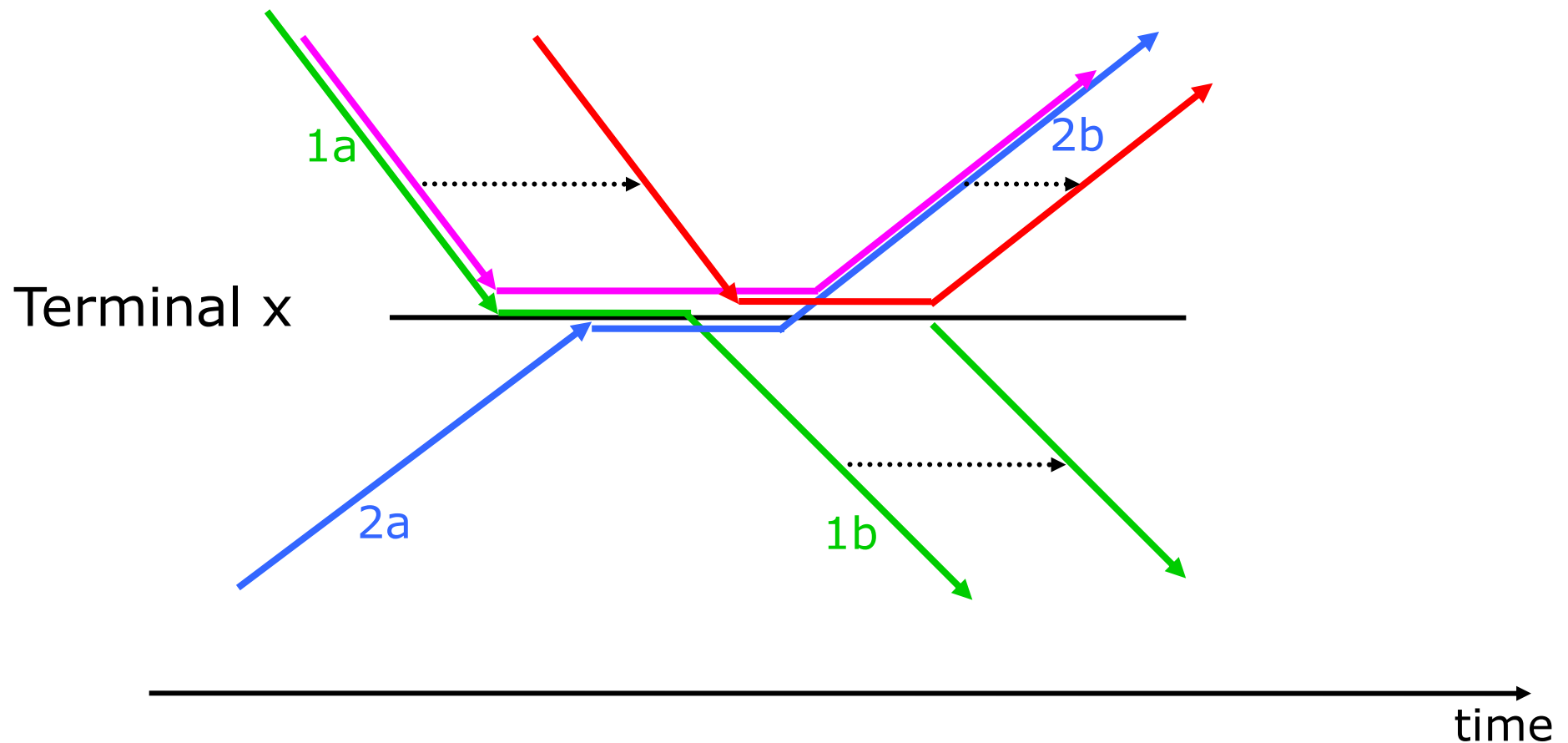
# Simulation studies in CityLogistics (I)

- Robust plans are vital for the operational performance of a CL-system
  - Coordination between in- and out-going flows in the CD-terminal
  - Risk of “domino effects” in case of disruptions
    - A delayed in-coming vehicle can cause several out-going vehicles
      - => example

# A simple example of a late in-coming truck

**Vehicle 1**   
**Vehicle 2** 

**Goods** 



# Simulation within CityLogistics (I)

- Robust plans are vital for the operational performance of a CL-system
  - Coordination between in- and out-going flows in the CD-terminal
  - Risk of “domino effects” in case of disruptions
    - A delayed in-coming vehicle can cause several out-going vehicles
    - Re-planning may be necessary
  - Parallels to the airline industry’s challenges with hub-spoke networks

## Simulation within CityLogistics (II)

- Simulation studies may help;
  - provide an assessment of the consequences
  - provide the planners with feed-back on needs for further slack in route plan and crew schedules
  - train (newly hired?) planners in dealing with disruptions

## Simulation within CityLogistics (III)

- Specific projects:
  - Simulating Cross-docking terminal operations with disruptions
    - Use generated data (customer locations, orders, lay-out of the CD etc.)
    - Implemented a simulation framework in the simulation modelling package Arena
    - Generated disruption scenarios
  - Simulation of internal operations in the CD
  - Studies on how the CD-terminal performs during disruption

## Consolidation at the sender level

- CL does not necessarily have to be based on Distribution Centre
- “Consolidation” and “Coordination at the sender level”
  - Vendor Managed Inventory systems
- Collaborative logistics
  - Competing entities work together – buys and sells free capacity to each other

## Closing

- The underlying planning problems in a CL system are by themselves interesting seen from a research perspective
  - The integration of these into one system add tremendously to the overall complexity of the planning problems
- Important to perform detailed studies of the impacts of implementing a CL system for all stake holders

**Thank you  
for your  
attention!**

