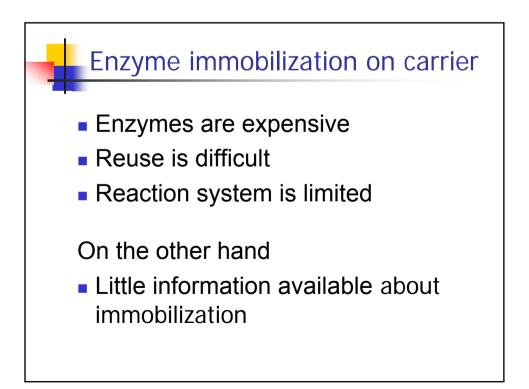
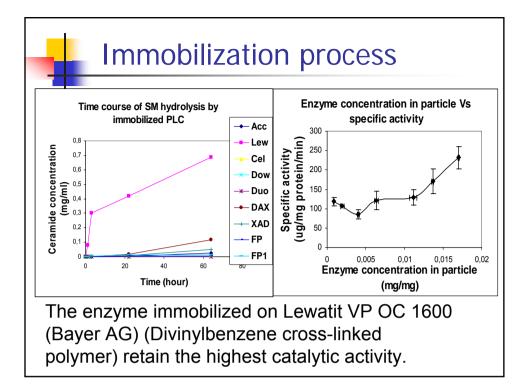


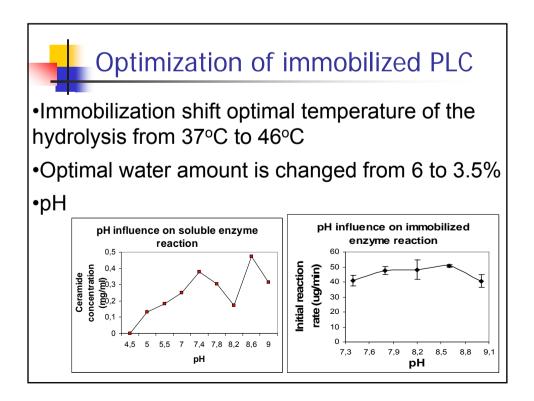
## Optimal conditions with RSM for basic reaction system

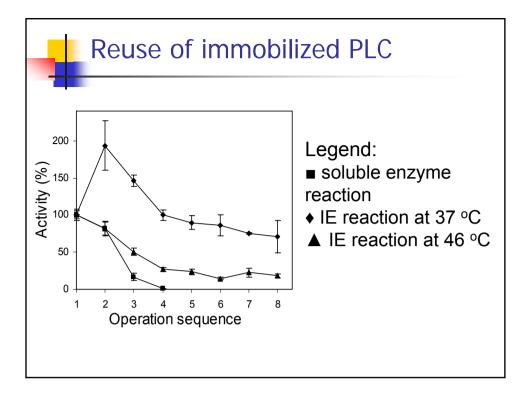
General optimal conditions:

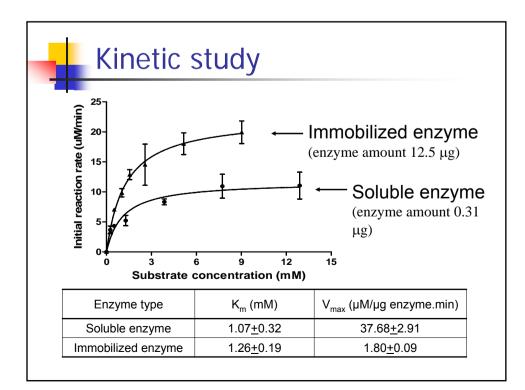
- 75 min reaction time
- 3 U ml<sup>-1</sup> enzyme amount
- 6 % water amount
- 1.8 % ethanol amount
- 46 % hexane in organic solvent.

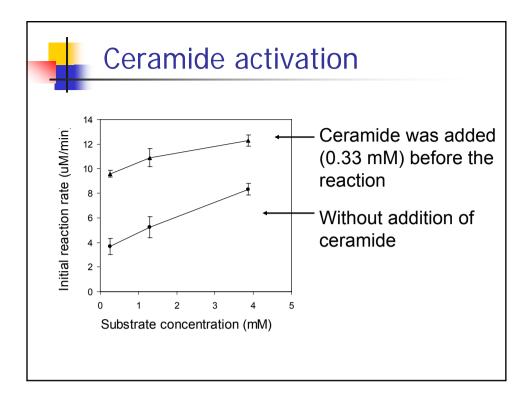


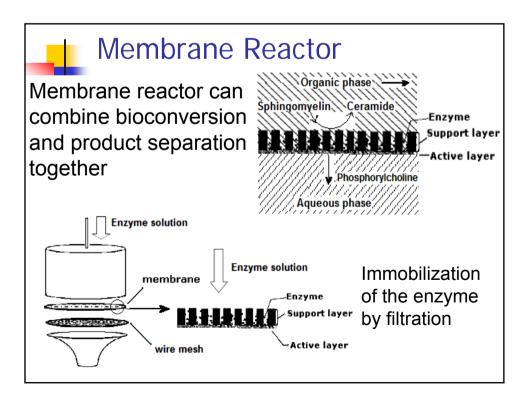


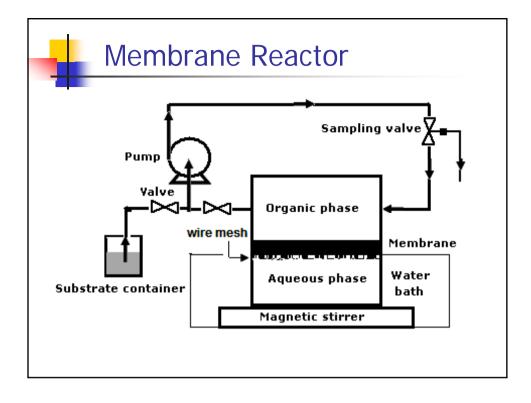








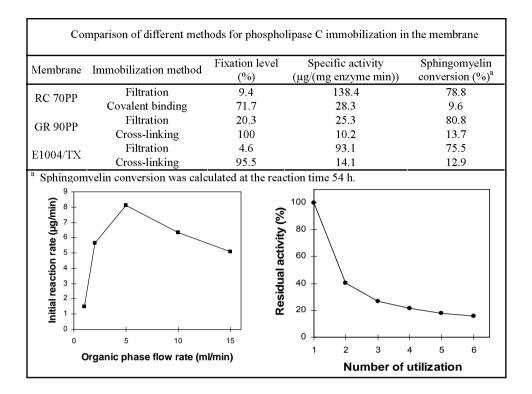




| Membrane         | Active layer                  | Support<br>layer | Fixation<br>level<br>(%) | Specific activity<br>(µg/(mg enzyme<br>min)) | SM<br>conversion<br>(%) <sup>a</sup> | MWCO   |
|------------------|-------------------------------|------------------|--------------------------|--|--------------------------------------|--------|
| ETNA 01PP        | Hydrophilic<br>coated PVDF    | PP               | 12.2                     | 14.8   | 52.0                                 | 1.000  |
| ETNA 10PP        | Hydrophilic<br>coated PVDF    | РР               | 62.0                     | 6.7  | 49.8                                 | 10.000 |
| ETNA 20A         | Hydrophilic<br>coated PVDF    | PP               | 24.6                     | 20.0   | 33.4                                 | 20.000 |
| GR 90PP          | PSf                           | PP               | 20.3                     | 25.3   | 80.8                                 | 2.000  |
| GR 81PP          | PES                           | PP               | 27.1                     | 7.9  | 58.2                                 | 10.000 |
| E1005/Job<br>Tex | N.A.                          | Woven PP         | 61.7                     | 6.1  | 65.2                                 | N.A.   |
| E1004/TX         | ePTFE by<br>Pristyne®         | Woven PP         | 4.6                      | 93.1   | 75.5                                 | N.A.   |
| Hekla 10A        | Hydrophilic<br>coated PES     | PP               | 14.7                     | 51.1   | 81.1                                 | 10.000 |
| RC 70PP          | Regenerated cellulose acetate | PP               | 9.4                      | 138.4  | 78.8                                 | 10.000 |
| FS 61PP          | PVDF                          | PP               | 22.9                     | 22.9   | 58.9                                 | 20.000 |

<sup>b</sup> MWCO: Molecular weight cut-off values reported by supplier.

Abbreviations: PVDF, polyvinylidenefluoride; PP, polypropylene; PSf, polysulfone; PES, polyethersulphone; ePTFE, expanded polytetrafluoroethylene; N.A., not available.



## Summary SM hydrolysis reaction has been improved through system evaluation and the optimization of several important factors. *C. perfringens* PLC immobilized on Lewatit retain the highest activity. After seven cycles (20 min reaction time), immobilized enzyme retain around 70% of its initial activity. The hydrolysis reactions catalyzed by the soluble and immobilized enzyme follow Michaelis-Menten kinetics. Ceramide activates the hydrolysis. The enzyme immobilized in membrane RC 70PP had low immobilization efficiency, but retained the highest catalytic activity. The immobilized enzyme retained 16 % of the original activity after 5 cycles (24-h intervals).

## Acknowledgment

- PhD grant from Technical University of Denmark is acknowledged.
- This study was also partially supported by LipoTech (a national framework program), the Center for Advanced Food Studies (LMC) and Danisco A/S.
- Melanie Giron, Shanshan Liang and Anni Jensen are thanked for the practical assistance.